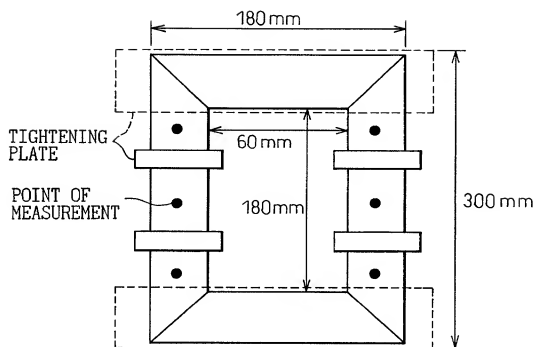


$\frac{1}{3}$ 

Fig.1



$$\frac{2}{3}$$

Fig.2

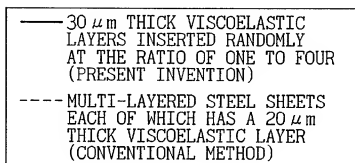
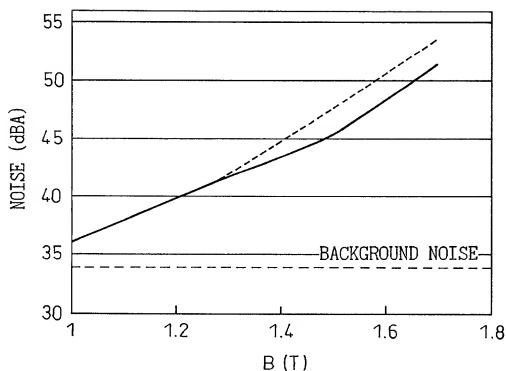
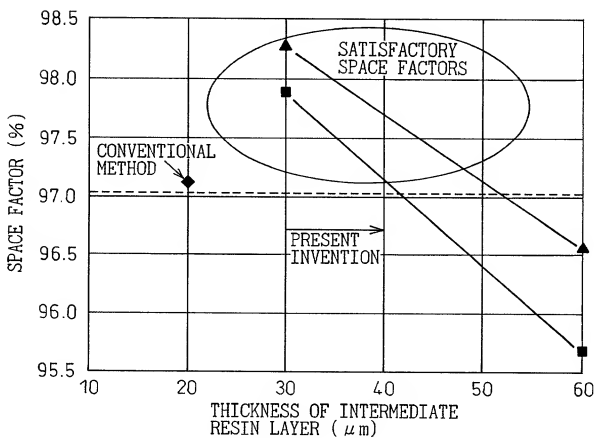


Fig.3



- ◆ MULTI-LAYERED STEEL SHEET (CONVENTIONAL METHOD)
- RANDOM INSERTION AT THE RATIO OF ONE TO FOUR (PRESENT INVENTION)
- ▲ RANDOM INSERTION AT THE RATIO OF ONE TO FIVE (PRESENT INVENTION)